

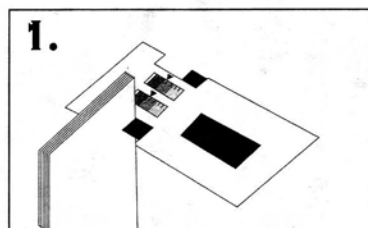


# SET-UP

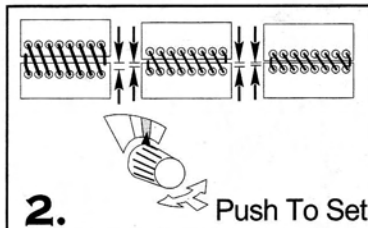
1. Use Coil Size Guide to determine the correct:

- ☞ Depth Margin
- ☞ Coil Diameter

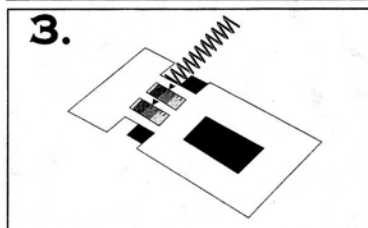
See Picture 1



2. To adjust the correct Punching Margin, press and rotate the Depth Margin Control. See Picture 2

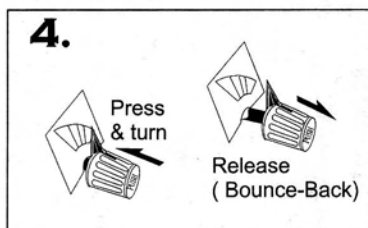


3. (OPTIONAL) You may use the Coil Diameter Selector to determine or double check that you are using the correct coil diameter for your document. See Picture 3




## HINT

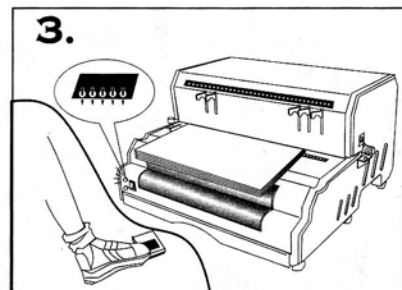
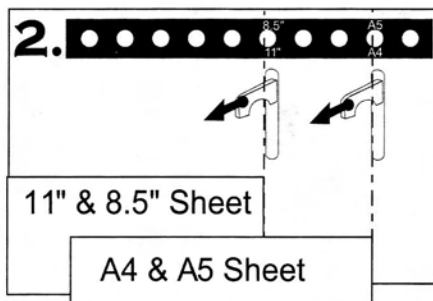
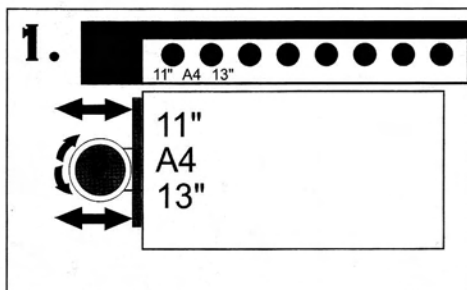
To properly adjust the depth margin, press and rotate the Depth Margin Control at the same time. Release it upon reaching the desired position. **The Depth Margin Control button must bounce-back upon release. If it does not bounce-back, rotate it slightly back and forth until it does so.** See picture 4



# PUNCHING

1. Use the Punch Throat Ruler and Side Margin Control to center the punching of your document. See Picture 1 & 2. **HINT:** Insert a sheet and make sure you disengage any hole that is left partially exposed on the Punch Throat Ruler. Failing to do so, will leave a partially perforated hole at the edge of your document.

2. Make sure the Function Control is set on PUNCH and the LED Indicator of  is on. Insert sheets and press foot pedal to punch. See picture 3

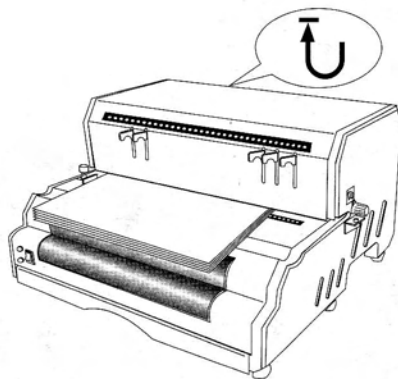


## REMARKS:

- When using your CoilPro 2000 EPI for the first time, punch a few waste sheets. This will clean-off any excess oil on the punching dies.
- Maximum single punching capacity: 23 sheets ( 20 lbs paper )
- Recommended number of sheets per punch (for maximum equipment durability): 15 sheets (20 lbs paper )
- Empty the Waster Drawer from time to time. Overfilled Waste Drawer may cause machine to malfunction.

## IN CASE OF PAPER JAM ....

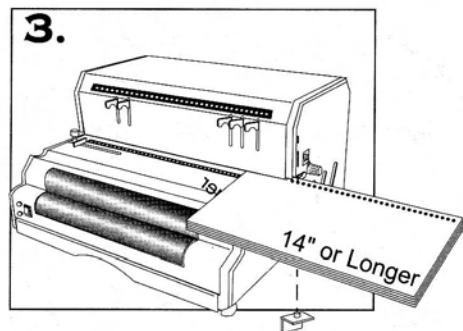
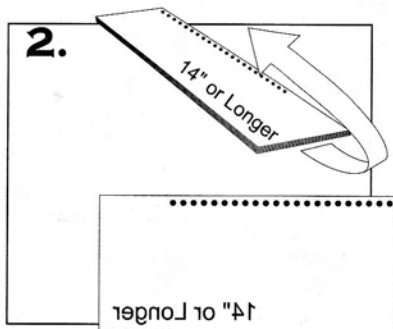
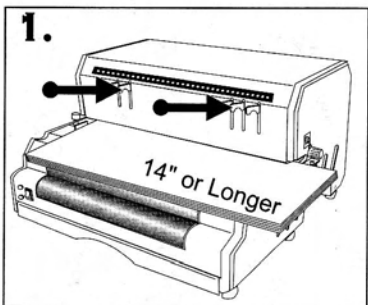
The punching action will automatically stop in case the punch sheets are overloaded or too heavy. When this occurs, simply press the Reverse Button in the back of the machine repeatedly, until all the punching dies return to their original, home position. Now you can pull out some of the sheets and re-start the punching action by pressing the Foot Pedal again.




## FOR PUNCHING DOCUMENT 14" (356MM) OR LARGER ....

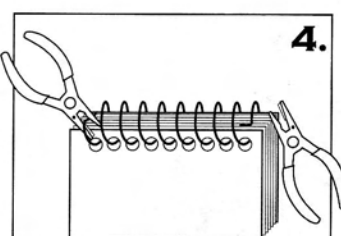
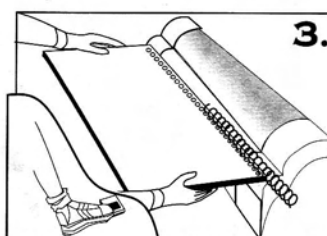
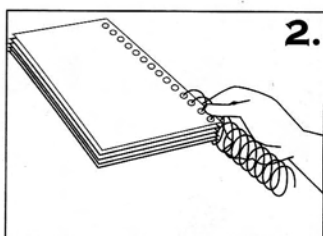
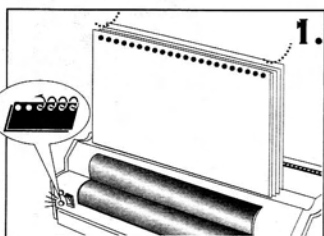
1. Align Sheets as indicated on Punch Throat Ruler. Make sure all Die Disengagement Pins are pushed in.
2. Insert sheets and press Foot Pedal to punch. **See Picture 1**
3. Remove sheets and flip them over as illustrated. **See Picture 2.**
4. Insert sheet from right-hand-side. Press Foot Pedal to Punch. **See picture 3.**

**IMPORTANT:** Document must be inserted in such a way as to place one of the already perforated holes onto the **Continuous Punch Guide**. Make sure that the last hole ( Document edge), if partially covered by the Punch Throat & Ruler, is aligned to a disengaged die, otherwise your document will be left partially perforated.



## **COIL INSERTING ( BINDING )**

1. Make sure the Function Control is set on INSERT and the LED Indicator of  is on. Align punched document on Alignment Channel. **See picture 1**
2. Place document on top of machine or table and insert the coil into the first 4 to 5 holes. **See picture 2**
3. Hold document evenly against the roller (coil must touch the roller slightly). **See picture 3**
4. Press foot pedal. The coil will automatically move forward inserting itself into the holes. **See picture 3**
5. After the coil is inserted completely to the document, IMMEDIATELY pull document away from the roller AND/OR let go of the foot pedal. REMARK: If coil is over-inserted, simply flip the document over and proceed with STEP 3 again.
6. Use crimpers to cut & crimp the excess coil. Make sure you crimp both ends. This procedure will prevent the document from unbinding itself. **See picture 4**



# TECHNICAL INFORMATION

## CoilPro 2000 EPI



### BINDING FORMAT

Legal (14" or 356 mm)  
Oficio (13" or 330 mm)  
A4 (11.69" or 297 mm)  
Letter (11" or 279 mm)  
A5 ( 8.27" or 210 mm)  
1/2 Letter (8.5" or 215.9 mm)

### SIZE 4:1

= 53 + 2 holes  
= 53 holes  
= 46 holes  
= 43 holes  
= 33 holes  
= 32 holes

### SIZE 6 mm

= 55 + 2 holes  
= 54 holes  
= 49 holes  
= 46 holes  
= 34 holes  
= 35 holes

### SIZE 5:1

= 65 + 5 holes  
= 65 holes  
= 59 holes  
= 55 holes  
= 41 holes  
= 42 holes

### CAPACITY & DIAMETER

No. Sheets (20 lbs)	DOCUMENT		COIL mm	No. Sheets (20 lbs)	DOCUMENT		COIL mm
	inch	mm			inch	mm	
25	1/8"	3.2 mm	5 mm	180	3/4"	19.0 mm	20 mm
35	5/32"	4.0 mm	6 mm	200	25/32"	19.8 mm	22 mm
45	3/16"	4.8 mm	7 mm	230	7/8"	22.2 mm	25 mm
60	1/4"	6.4 mm	8 mm	250	1 "	25.4 mm	28 mm
70	9/32"	7.2 mm	9 mm	280	1-1/16"	27.0 mm	30 mm
80	5/16"	7.9 mm	10 mm	300	1-1/8"	28.5 mm	32 mm
100	13/32"	10.3 mm	12 mm	350	1-5/16"	33.3 mm	38 mm
120	15/32"	11.9 mm	14 mm	400	1-9/16"	39.7 mm	45 mm
150	19/32"	15.0 mm	17 mm	450	1-7/8"	47.5 mm	50 mm

## WARRANTY POLICY

YOUR CoilPro 2000 EPI HAS A WARRANTY OF ONE YEAR FROM DATE OF PURCHASE. IN THE EVENT OF A MANUFACTURER'S DEFECT, YOUR DISTRIBUTOR (AT OPTION) WILL REPAIR OR REPLACE IT. IMPORTANT: THIS WARRANTY DOES NOT COVER DAMAGES DUE TO IMPROPER USE OR MISS TREATMENT OF THE UNIT, INCLUDING ANY EXTRAORDINARY EVENT LEADING TO THE DAMAGE OF THE MACHINE, WHETHER IT IS REVERSIBLE OR NOT.

IF THE CoilPro 2000 EPI IS NOT WORKING PROPERLY, FIRST FOLLOW THE CORRECTIVE ACTIONS ABOVE. IF THE PROBLEM PERSISTS, PLEASE CONTACT YOUR DEALER FOR FURTHER INSTRUCTIONS. PLEASE HAVE YOUR MACHINE'S SERIAL NUMBER AND THE PURCHASE DATE READY. IF THE MACHINE MUST BE RETURNED TO YOUR DISTRIBUTOR, IT IS YOUR RESPONSIBILITY TO PROPERLY PACK AND SHIP IT. AS ANY DAMAGES INCURRED DURING ITS TRANSPORTATION IS NOT COVERED BY OUR WARRANTY POLICY.